



**TOMORROW'S
MANUFACTURING
LEADERSHIP
TODAY**

Technical Bulletin

Bulletin Number: 373 Revision Number: R-03

Release Date: October 21, 1988 Revision Date: June 18, 1992

SUBJECT: Top Patch Plate For Circular Venders

MODELS AFFECTED: Coke Landscape And Dr Pepper D3 Venders

REASON: To provide a patch to cover the top curved part of the main door weld assembly when damage.

For 37" Wide Venders Order:

- 1 - 000,005,760.06 Top Patch Plate (wide)
- 6 - 900,201,450.01 Carriage Bolt, 1/4" - 20 x 1/2"
- 6 - 900,800,670.01 Nuts, 1/4" - 20

For Narrow Venders Order:

- 1 - 000,005,860.06 Top Frame Fix (narrow)
- 6 - 900,201,450.01 Carriage Bolt, 1/4" - 20 x 1/2"
- 6 - 900,800,670.01 Nuts, 1/4" - 20

TO INSTALL:

1. Leaving enough space to secure patch cut away damaged area of door.
2. It will be necessary to cut or drill a hole in the patch for the top hinge stud.
3. Place the patch in position over the damage area.
4. With the patch in place, drill six (6) 1/4" diameter holes down into the patch plate and door, i.e., three (3) across the back.
5. Secure the patch with six (6) carriage bolts and nuts.

